

LAND ROVER DEFENDER (2020 ONWARDS) LANDMARK KIT FITTING INSTRUCTIONS

It is important to read all instructions before fitting

We recommend you use a professional body shop for the fitting and painting of this product, in order to achieve the best results.



STEP 1 - PREPARING THE VEHICLE

The six parts of this body kit (A to F) shown below in Fig 1, are designed to fit a Land Rover Defender (2020 onwards).

Before fitting of your new Kahn body kit, make sure all contact surfaces on the vehicle body are completely clean. They must be cleaned free of any dust, waxes or grease with Isopropyl alcohol (Propan-2-ol) to allow proper adhesion of the parts.

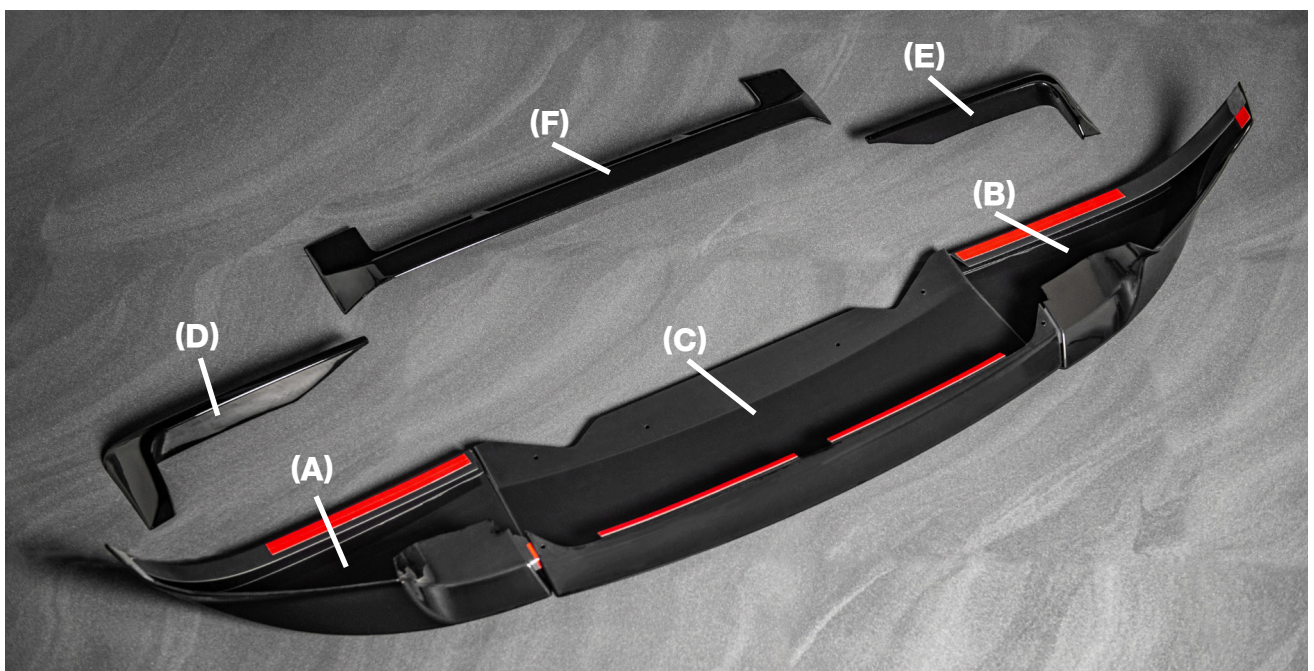


Fig 1

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STEP 2 - TESTING THE PARTS

Before proceeding with the preparation of the parts, they require test fitting - (A), (B), (C), (D), (E) & (F) are shown below in Fig 2.

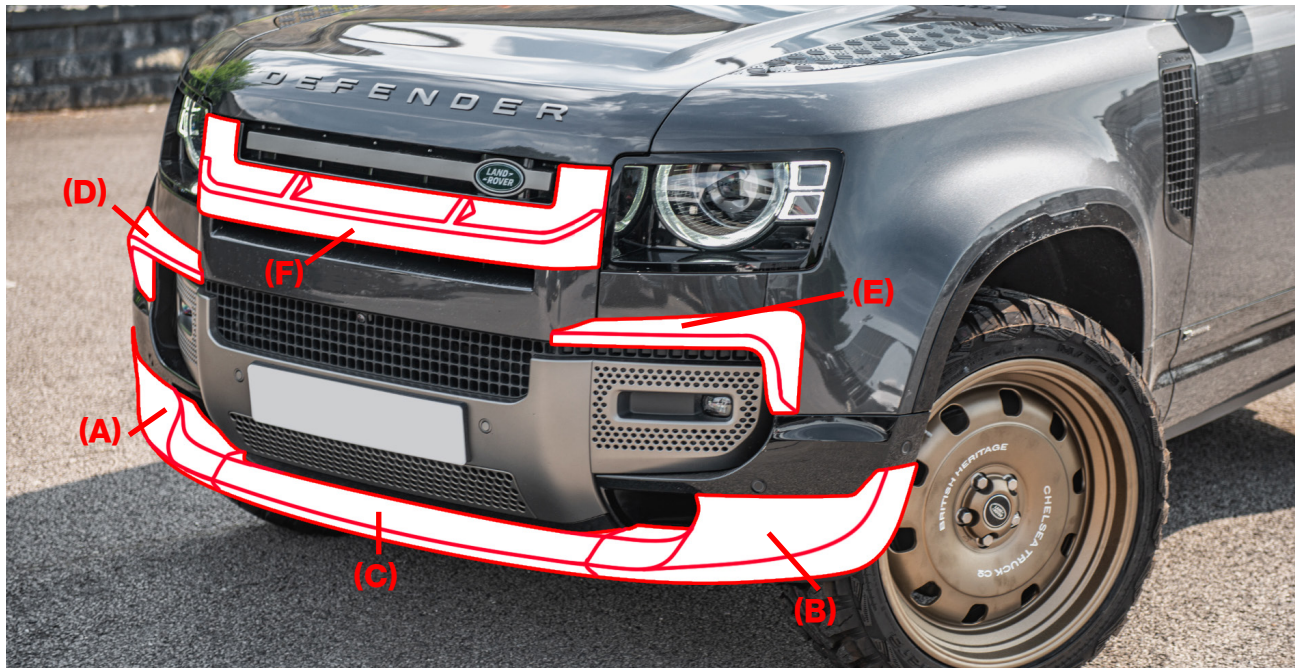


Fig 2

Test fit the parts, fitting them in the order (A)-(B)-(C), (D), (E), (F).

Components should slot into place perfectly; however, some slight movement is available to adjust position where necessary.

STEP 3 - PAINTING THE COMPONENTS

Painting of this body kit is optional and the kit can be fitted without any preparation to the visible surface. However, if the body kit is to be painted, please follow these instructions.

We advise that your body shop use filler primer first, to seal the part before final primer and painting. We also strongly advise that paint is not oven-cured.

If any parts on the vehicle itself are to be painted (such as bumper trim), this should be done before fitting the kit to ensure all areas are covered.

Please consult your professional body shop or A Kahn Design Limited for further advice, if required.

STEP 4 - FITTING THE PARTS

After painting (if applicable), test the parts once more to check the fit (as per Step 2). Bear in mind that paint may have added thickness in places, which may necessitate slight positional adjustment of the parts.

Then, unscrew the four OE bolts from their corresponding Fixing Points shown below in Fig 3 and retain them until after the Front Valance Centre (Part C - Fig 2) has been bonded to the vehicle.

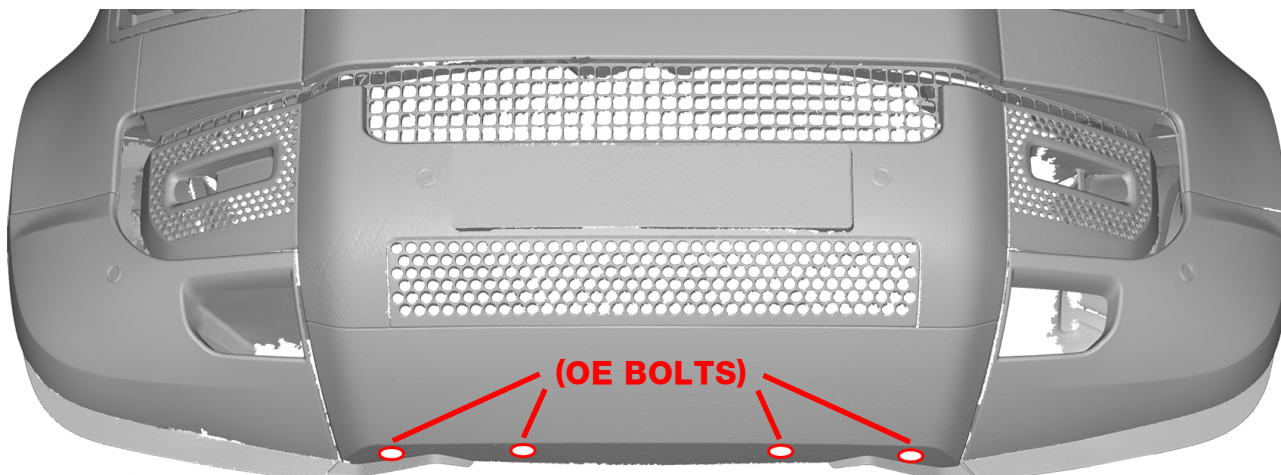


Fig 3

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STEP 4 - FITTING THE PARTS (CONTINUED)

The Kahn Land Rover Defender Landmark Kit is lightweight, which offers many benefits including the ability to fix in place without the need for additional bracing or screwing into the body of the car.

Each component includes automotive grade 3M fixing tape covered with red tape seals - see Fig 4 below.

Fig 4

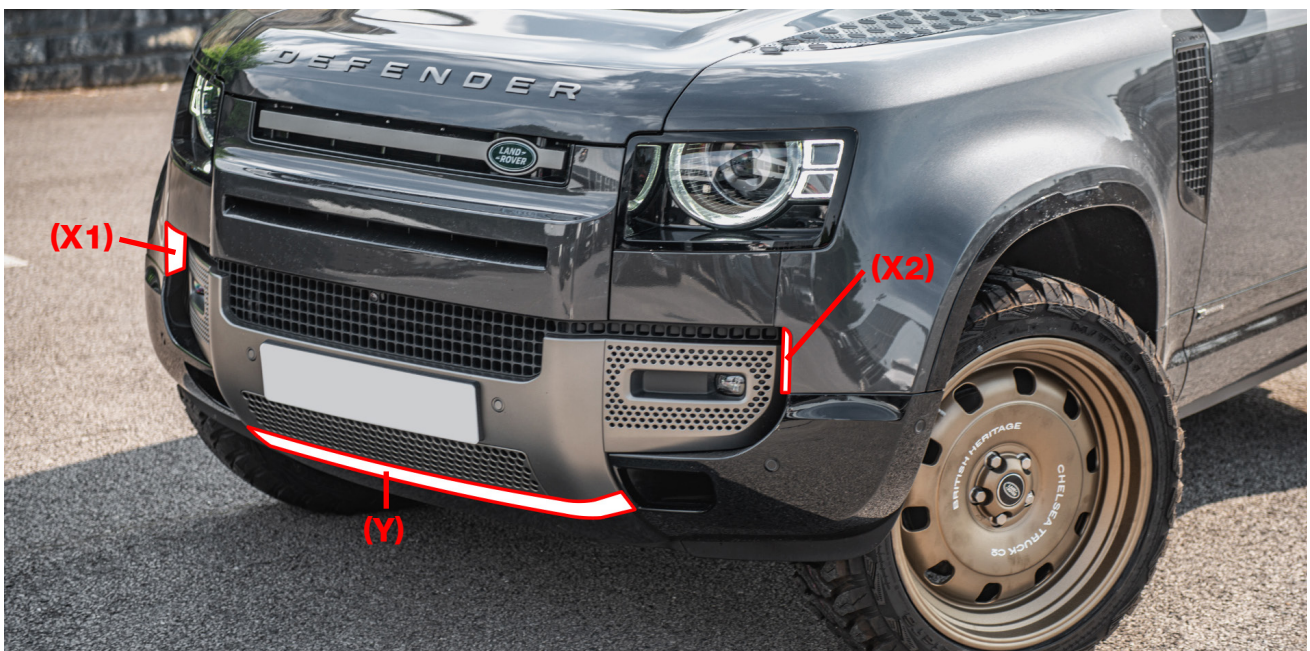


Ensuring that all contact surfaces on the car body have been cleaned as per Step 1, apply 3M tape primer to each contact surface, paying particular attention to areas X and Y in Fig 5, below.

If you intend to use the 3M Primer 94 Ampule supplied with this product, rather than 3M tape primer obtained elsewhere, shake the ampule well before use, then squeeze hard in the middle of the ampule until you hear a popping noise which indicates that the inner vessel has been broken and that the tape primer has begun to dispense itself to the applicator tip.

Leave the tape primer to set for at least 5 minutes.

Fig 5



After the tape primer has set, remove the red tape seals as you fit each part in turn (in the same order as the test fit in Step 2), ensuring that at least 5KG of force is applied fully along each length of tape that is in contact with the car body.

IMPORTANT: The fitting of the Front Valance featured in this kit - see Fig 6 below - requires mechanical fixing both of the valance centre to the car (utilising the existing OE fixing points and the bolts removed earlier in Step 4) and of the valance sides to the valance centre through the aligned holes indicated, utilising the two plastic rivets supplied with the body kit. This is achieved as follows:

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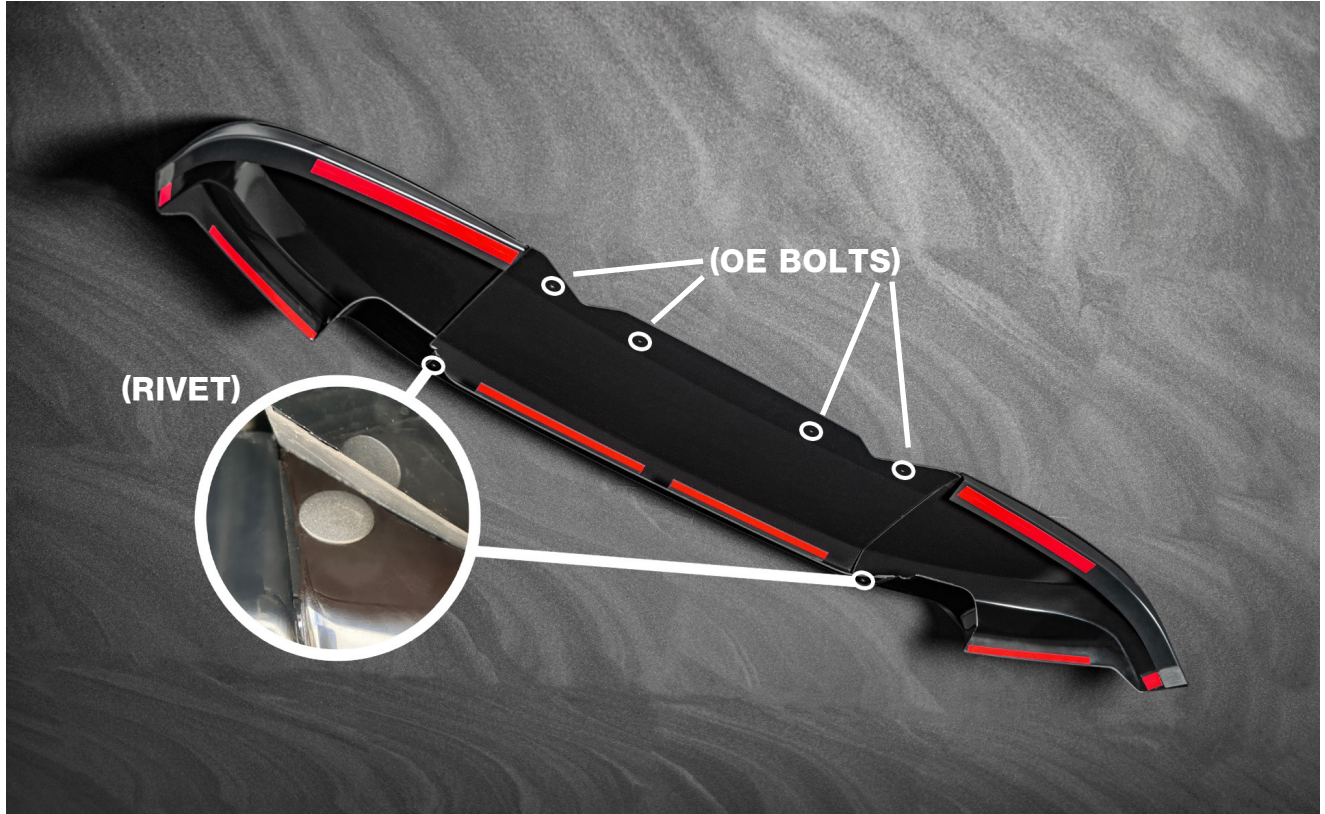
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STEP 4 - FITTING THE PARTS (CONTINUED)

Once the valance has been bonded to the car, insert the four OE bolts through the holes indicated in Fig 6 and screw upwards into the corresponding OE fixing points (as shown in Fig 3). Then, insert the plastic rivets (one to fix the left valance side to the valance centre, and one to fix the right valance side to the valance centre) fully downwards through the aligned holes of the valance sides and centre section so that the heads are completely flush with the top surface of the valance.

Fig 6



The Kahn Land Rover Defender Landmark Kit has now been fully installed.

Fig 7



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STEP 5 - MAINTENANCE

We hope that you enjoy your new Kahn product. You should try to keep exposure to extreme temperatures to a minimum. If the parts have been painted, look after your paintwork in accordance with the vehicle manufacturer's recommendations. Take particular care with matt paint, avoiding polishes and any abrasive compounds. For further information, please contact A Kahn Design Limited.

STEP 6 - EXTRA NOTES

This product is designed to fit the Land Rover Defender (2020-onwards). For confirmation on which models or model variants our products fit, please contact us directly or speak to your Kahn dealer.